

IRON-MIG 235/250 Firmware changelog

Note

Please read the update instructions carefully before updating the machine. Failure to follow the update procedure correctly may result in machine damage.

Version history

Only major changes that affect the machine's functionality are reported here. Please note that minor bug fixes and internal improvements may also be included in each update.

Version numbers not listed here are pre-production, test, beta, or special versions. If your machine has one of these, contact service for information before updating.

Version 1.02 – Initial Release

Version 1.03 – March 2026

- Fixed a potential issue in the motor control that could lead to a machine reset at the start of welding under certain conditions;

Version 1.04 – June 2026

- Fixed an issue that caused the average welding values to disappear from the display before the intended timeout;
- Improved USB programming reliability by adding automatic retry of USB read operations during the programming process;

Version 1.05 – September 2026

- Fixed an issue causing the second 2TS slope-down in MIG to take a value different from the one set (it was taking the 2T slope-down value);