



STEL S.r.l.
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3 & 5 YEAR WARRANTY EXTENSION

This Stel product has been subjected to a strict control as part of the STEL quality assessment, and then scrupulously checked and tested.

STEL, based in via del Progresso 59 36020 Castegnero Vicenza Italy, therefore guarantees end customers (hereinafter: "customers") a manufacturer's guarantee in compliance with the measures dictated by the following provisions:

I. Right to warranty EXTENSION and duration

STEL guarantees the customer that the product he receives, for a warranty period calculated from the date of purchase with the following times:

5 years on main rectifiers, main transformers and inductances for all STEL welding systems listed in the appropriate area of the STEL site and which have the 3 & 5 YEARS WARRANTY tag

3 years, but with a maximum operating time of 8760 hours, for all STEL welding systems listed in the specific area of the STEL site and which have the 3 & 5 YEARS WARRANTY tag

1 year on remote controls, closed circuit water cooling units and wire feeders - such as wire feeders, intermediate feeders, electric pumps, fans and main contacts.

II. Content of the guarantee service

In the event of a warranty claim, STEL will remedy the problem, choosing at its discretion between repairing or supplying new or overhauled parts.

The operations deriving from the rights recognized to the customer by this guarantee will be carried out by STEL or by an authorized dealer and appointed by STEL or by a repairer always authorized and appointed by STEL.

The warranty right consists in the free supply of the new or overhauled part, but not in the assumption of labor costs (repair costs).

The shipping costs of the piece are borne by STEL.

If it is necessary to inspect the entire system in STEL, the outbound shipping costs are charged to the customer. At the end of the repair, if the warranty is confirmed, the return costs will be borne by STEL.

Other rights of the customer against STEL, in particular claims for damages, are not included in this guarantee and remain - unless the law provides otherwise - excluded.

At the time of claiming the warranty, or after a replacement of the part proved necessary within the warranty period, the original warranty period is not extended, nor will a new warranty period be adopted for the replacement device.

III. Prerequisites for the warranty claim

The rights deriving from this guarantee assume that the customer, before shipping the product, has contacted his authorized dealer from whom he purchased it and has asked him to carry out an analysis of the defect within fourteen days of reporting the anomaly.

A further prerequisite of the guarantee is the presentation of the original machine-issued proof of purchase, showing the business name of the retailer, including his address, the name / company of the purchaser, his address, the date of purchase and the product type designation, including its serial number. Furthermore, the rights deriving from this guarantee exist only if the product has been registered within 30 days from the date

of purchase on the website www.stelgroup.it by the retailer and the 3 & 5 YEARS EXTENSION package has been purchased.

Furthermore, it is advisable to follow the instructions on periodic maintenance as required by the IEC EN 60974-4 Standard to be carried out annually:

- general cleaning
Generator: clean with compressed air without oil and water. In the case of printed circuits, use a vacuum cleaner.

- visual inspection
Electrode holder torch, welding current return terminals
Gas pipes and pressure reducers
Mains power supply: cables with plugs
Casing
General conditions of connections, wiring, faston
Machine functionality
Welding test

IV. Warranty Exclusions

They are excluded from the guarantee and invalidate their validity

The product does not show any damage or signs of wear caused by use of the product (such as overload, operation with the wrong mains voltage or the wrong form of current) that deviates from the normal destination of the product itself or from an external factor that does not verification during normal use (e.g. falls, blows, lightning, water, fire, extreme heat, extreme cold or similar)

The product does not show signs that indicate repairs or other interventions by workshops not authorized by STEL and / or other similar third parties

Any accessory installed on the product comes only from STEL or is authorized by STEL