



This STEL product has undergone rigid inspection under STEL quality assurance, and is therefore thoroughly checked and tested.

STEL, headquartered in Via Del Progresso 59 36020 Castegnero-Vicenza, ITALY, guarantees to the end customers (hereinafter: "customers") a manufacturer's guarantee in accordance with the measures described in the following provisions:

I. Warranty **EXTENSION** and duration

STEL guarantees the customer that the product he receives for a warranty period calculated from the date of purchase with the following times:

- **5 Years** on Main Rectifiers, Main Transformers and Inductors for All STEL Welding Units listed in the special area of the STEL site and which have the 3 & 5 YEARS WARRANTY heel.
- **3 Years**, but with a maximum operating time of 8760 hours, for all STEL Welding Units listed in the special area of the STEL site and having the 3 & 5 YEARS WARRANTY heel.
- **1 Year** on Remote Commands, Closed Circuit Water Cooling Units and Feeders - such as wire feeders, intermediate feeders, electric pumps, fans and main contactors.

II. Warranty performance content

In the event of a warranty, STEL will remedy the problem by choosing to repair or supply new or revised parts at its own discretion.

Operations deriving from the rights granted to the customer by this warranty will be carried out by STEL or by an authorized dealer and commissioned by STEL or by an authorized repairer appointed by STEL.

The right to guarantee is the free delivery of the new or revised piece, but not the assumption of labor costs (repair costs).

The cost of shipment of the piece is to be borne by STEL.

In case the delivery of the whole unit in STEL becomes necessary, the forward shipping costs are borne by the customer. At the end of the repair, if the warranty is confirmed, return costs will be borne by STEL.

Other customer's rights to STEL, in particular claims for damages, are not covered by this warranty and are, unless otherwise provided by law, excluded.

When the warranty is used, or after replacement of the piece that is deemed necessary during the warranty period, the original warranty period is not extended or a new warranty period for the appliance is replaced.

Torches and accessories

- Power cables
- Control circuits and sockets
- Ground cables
- Electrical wiring
- Gas pipes and intermediate tubes
- Control elements as buttons
- Frontal stickers
- Control panel covers
- Connected
- filters
- wire feed rollers
- wire input nozzles
- glasses
- Pressure reducers
- Basket wires adapters,

V. Reimbursement of expenses in the event of a presumed warranty

If the customer makes use of his warranty rights and STEL's control of the product or his Dealer, there are no defects or if there are no other reasons for the warranty, then STEL will have the right to require a fee for service for the balance of shipping and control costs, for a maximum of 10% of the purchase price, if the customer has neglected or intentionally omitted that there were no defects or that they did not exist the prerequisites for the guarantee.

VI Applicable law

The Applicable Law is the Italian law with express endorsement of the Vienna Convention. These sales conditions cancel and replace any other sales conditions that may be reported on our documents, if different.